

Product name	Product group	Production location
Blenheim Red Multi	D1	Hedikhuizen

The raw materials are excavated in Weichsel loam layers, the local loam of Aeolian origin dating from the Ice Age. This löss mainly consists of a silt-like fraction, suited ideally for the manufacturing of hand form bricks. By using specific sand types for surface covering, the desired colour is achieved.

Colour				
Red brown facing brick with dark shades				
Format				
Moulding met	Moulding method Hand form			
DF: 215 x 103 x 66 mm	Between batches the	Between batches the average size and color may slightly differ.		
Essential Characteristics - EN771-1				
C E EN 771-1 - 0620-CPR-97880				
Dimensional tolerances	T2			
Range	R1			
Active Soluble Salts	S2			
Mean Compressive strength	>= 10 N/mm²	Tested to the bed face		
Normalized Compressive strength	>= 10 N/mm²	Tested to the bed face		
Dimensional stability	NPD			
Bond Strength general	0,15 N/mm²			
Bond Strength thin layer	0,30 N/mm²			
Reaction to fire	A1	Category		
Water absorption	<= 15% m/md			
Water vapour permeability	5/10			
Net dry density	1800 kg/m³ (D1)			
Gross dry density	1690 kg/m³ (D1)			
Thermal conductivity Lambda 50/50	<=0,49 W/m.K			
Durability against freeze thaw	F2			
Dangerous substances	NL-BSB	According to Annex ZA 3		
Other Characteristics				

Other Characteristics			
Initial rate of water absorption - Non-coated Bricks	1,5 - 4,0 kg/m².min (IW3)	Value according EN771-1:2011 - 5.3.8	
Initial rate of water absorption - Coated bricks	0,5 - 1,5 kg/m².min (IW2)	Value according EN771-1:2011 - 5.3.8	
Freeze/thaw resistance	NPD	В 27-009	
Thermal conductivity Lambda 90/90	NPD		
Thermal conductivity Lambda Ui	NPD		
Thermal conductivity Lambda Ue	NPD		











Storage & handling	Cutting
- Store packs on a clean surface and cover them - Process from multiple packs at the same time - Follow the Vandersanden processing guidelines	Cutting with power tools may generate dust. This dust may contain silica or quartz particulate which may constitute a hazard. Persons undertaking work of this nature are advised to wear dust masks (FFP3).

*All our Coated bricks are only coated on the facing sides. Coated products are specially labeled and recognisable with a "C" logo on the top left-hand side of the packaging. Always check if using coated or non-coated bricks. Match the mortar to the specified initial water absorption.